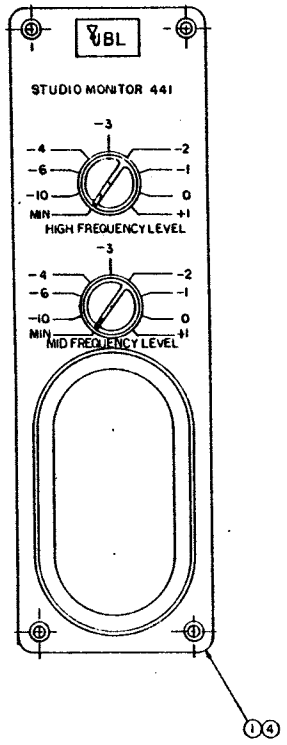
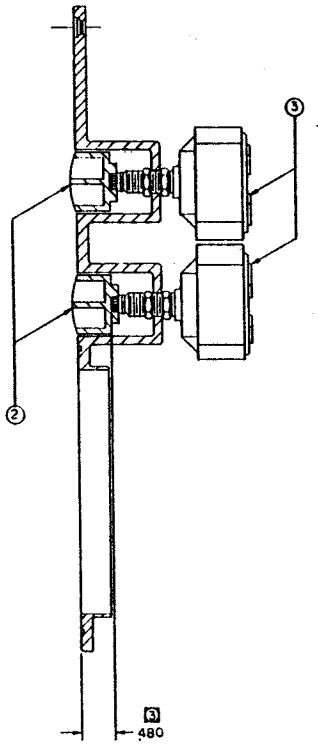
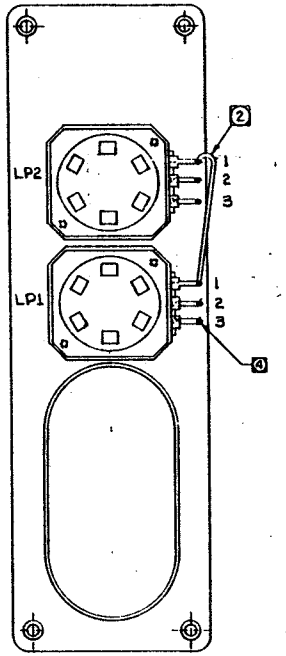
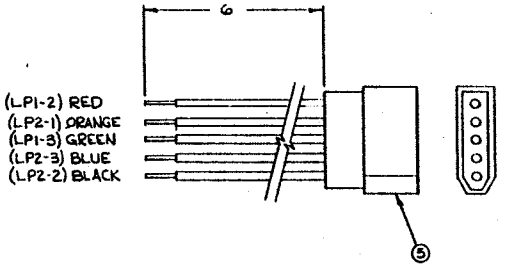
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REVISIONS					
CHG	LTR	DESCRIPTION	DRFT	CHK	DATE	APPR
SEE PAGE 1 OF 2						









N4410/N4412

ITEM	QTY	PART NO.	DESCRIPTION		REMARKS
1	1	7	11872	WIRE 20 AWG 3 1/2 LONG	
.002		6	294743	SOLDER	
1	1	5	669530061	WIRE CONNECTOR ASSY.	
1	–	4	66954-01	ESCUTCHEON	4412
2	2	3	58450	L-PAD	
2	2	2	66934	KNOB MONITOR	
–	1	1	66954	ESCUTCHEON	4410

-0261
-0181

BILL OF MATERIAL

4 ORIENT TERMINALS AS SHOWN.

3 DIMENSION: FROM SURFACE OF ESCUTCHEON TO SHAFT FRONT END OF L-PAD

2 WIRE LENGTH; 3 1/2" COLOR:BLACK, 20 AWG.

1 KNOB POINTER TO INDICATE +1 WHEN SHAFT ON L-PAD IS ROTATED FULLY CLOCKWISE

NOTES: (UNLESS OTHERWISE SPECIFIED)

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
BREAK SHARP EDGES .010 inch
TOLERANCES (UNLESS OTHERWISE SPECIFIED)
ANGULAR
.X ± .1 inch
.XX ± .05 inch
.XXX ± .030 inch
FRACTIONAL DIMENSIONS ± 1/32
ALL DIMENSIONS ARE FINISHED DIMENSIONS
DO NOT SCALE DRAWING

MATERIAL
FINISH
MODELS USED ON
4410
4412

DRAWN Mike
CHECKED 8/25/87
DESIGN
PROJ ENGR
APPR

JBL Incorporated
A Harman International Company
Northridge California 91329 USA

TITLE STRUCTURE ESCUTCHEON ASSY

SIZE D DRAWING NO 66953 - XXXX REV G

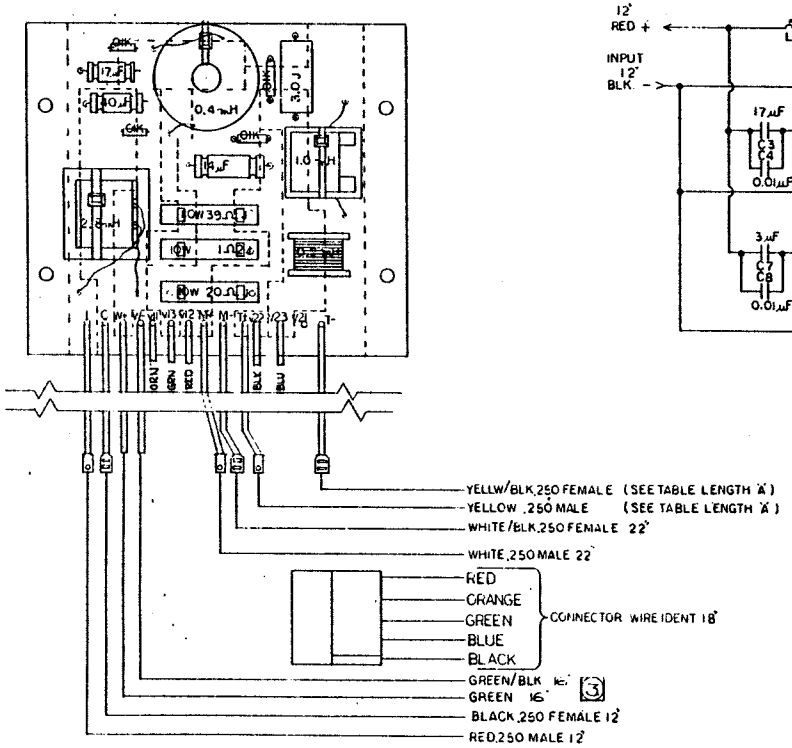
NEXT ASSY NONE SHEET 2 OF 2

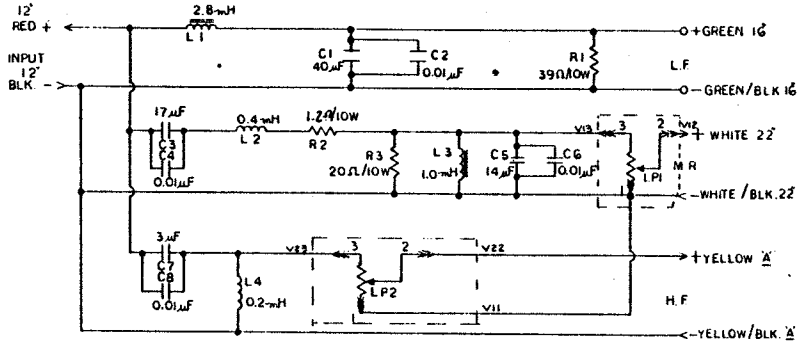
8 7 6 5 4 3 2 1

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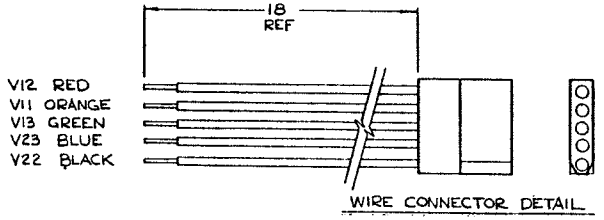
PART NO	REV	DESCRIPTION		
66953-0060	B	NETWORK 4410	24	PURCHASED [1]
66953-0062	B	NETWORK 4412	18	PURCHASED [2]
66953-0161	A	ESCUTCHEON ASSY. 4410	N/A	SEE PAGE 2 OF 2 FOR BOM.
66953-0261	A	ESCUTCHEON ASSY. 4412	N/A	SEE PAGE 2 OF 2 FOR BOM.

626J	F	REV NOTE 2, ASSEMBLY [illegible]	[illegible]	[illegible]	
805J	G	DEL CONT FROM L.F (4410)	G.K.	[illegible]	





YELLW/BLK.250 FEMALE (SEE TABLE LENGTH 'A')
YELLOW .250 MALE (SEE TABLE LENGTH 'A')
WHITE/BLK.250 FEMALE 22"
WHITE .250 MALE 22"
RED
ORANGE
GREEN
BLUE
BLACK
CONNECTOR WIRE IDENT 18"
GREEN/BLK 16" [3]
GREEN 16"
BLACK .250 FEMALE 12"
RED .250 MALE 12"



WIRE CONNECTOR DETAIL

[3] INDICATED WIRES TO BE STRIPPED 1/4" AND TINNED 1/4".

[2] - CULVER TONEGEN NETWORK P/N B70206.

[1] - CULVER TONEGEN NETWORK P/N B70205

NOTES: (UNLESS OTHERWISE SPECIFIED)

ITEM	PART NO.	DESCRIPTION	QTY	REMARKS

BILL OF MATERIAL

TOLERANCES (UNLESS OTHERWISE SPECIFIED) ANGULAR

FRACTIONAL DIMENSIONS ± 1/32

ALL DIMENSIONS ARE FINISHED DIMENSIONS

DO NOT SCALE DRAWING

MATERIAL

FINISH

MODELS USED ON: 4410, 4412

DRAWN: MIKE

CHECKED: 5-5-87

DESIGN

APPD: [illegible]

JBL Incorporated, A Harman International Company, Northridge California 91329 U.S.A.

TITLE: NETWORK ASSY.

SIZE: D | DRAWING NO: 66953-XXXX | REV: G

SCALE: NONE | SHEET 1 OF 2

N4410/N4412

8 7 6 5 4 3 2 1

D C B A